Ooza is controlled via a pi and duet board, these run reprap gcode.

Using traditional fonts, they need to be converted to outlines. As a consequence, legibility at small sizes can be slow to draw, and illegible if too small.

There exists a variety of font that is specifically suited to pen plotting, but implementation varies.

https://gitlab.com/oskay/svg-fonts

at one point these were usable in Inkscape with the Hershey Text extension, it's now built in to Inkscape as of v1.2

as well as at least one purpose-made font

https://github.com/isdat-type/Relief-SingleLine